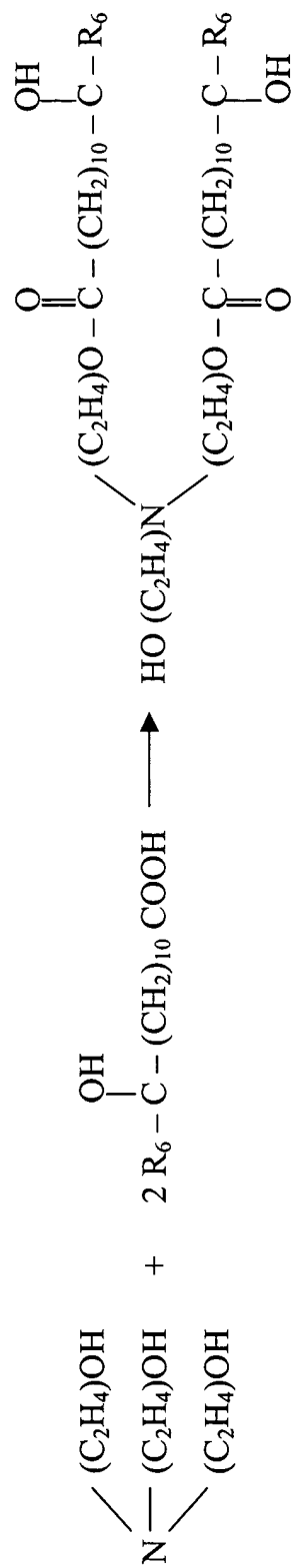


FIGURE 1

TEA RICINOLEATE

Step # 1: Esterification



TEA

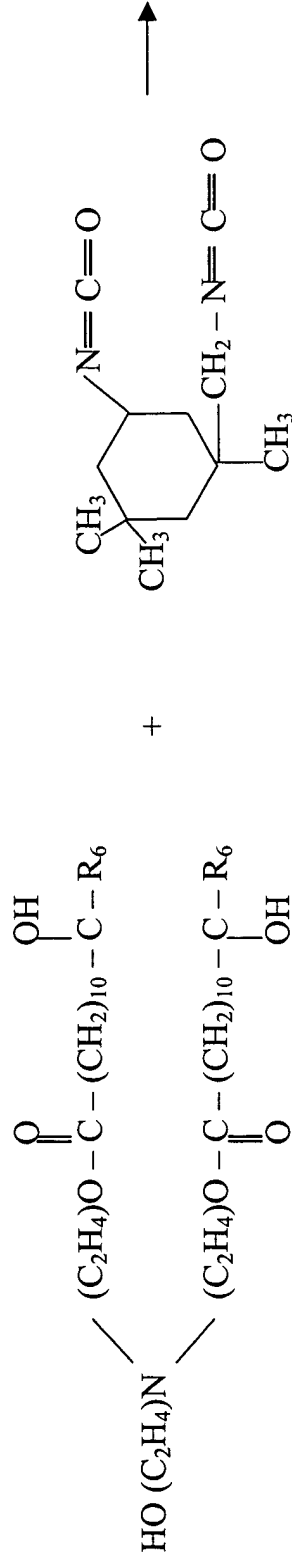
RICINOLEIC ACID

TEA RICINOLEATE

FIGURE 2

POLYDERM PPI-TEA DIRICINOLEATE / IPDI COPOLYMER

Step # 2



TEA RICINOLEATE

IPDI

